

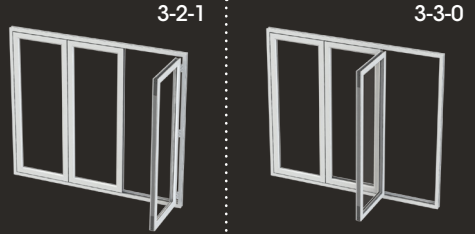
Thank you for choosing a set of Alumina bi-folding doors.

The instructions below will show you how to maintain and operate your new bi-fold doors correctly, helping you to enjoy them for years to come.

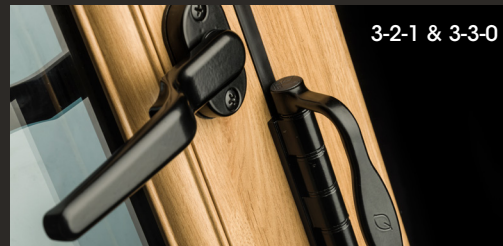
Opening

1. Unlock and open the first door in the run. Fold the door back and ensure the magnets at the top of the doors engage if applicable*
2. Move the internal handle between the first folding set of doors and 90 degrees - this will unlock the shootbolts in the top and bottom track.
3. Push (or pull depending on the door opening direction) the c-handle to start the folding motion.
4. Slide until the doors fold back into place, making sure the magnets at the top of each door are engaged to hold them in place.

Step 1 & 8



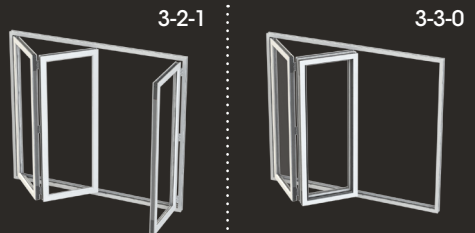
Step 2 & 7



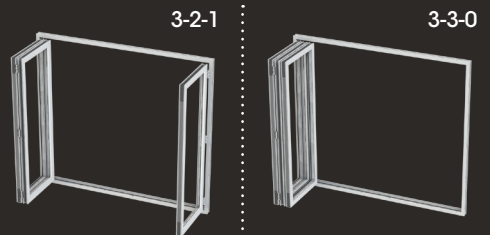
Closing

5. Slide the folding door towards the centre of the opening.
6. Towards the end of the motion pull (or push depending on the doors opening direction) the c-handle and compress the door against its weather seals
7. Turn the internal handle 90 degrees to lock the doors in place.
8. Close and lock the master door.

Step 3 & 6



Step 4 & 5



* certain door styles may be fitted with master door restrictors

Care for your bi-folding doors

A. The rolling mechanisms that carry the door panes along the track are fitted with sealed stainless steel bearings and require no lubrication.

Step A



B. Ensure the top and bottom tracks are kept free from dust and debris, which may impair the function of your doors.

Step B



C. Door locking mechanisms should be cleaned, with hinges and locking mechanisms lightly lubricated with a machine oil at least once each year (and more frequently where appropriate).

Step C

